

Electromagnetic metering pumps **EH/W** type







Ligh-tech combination of pump technology and electronics technology

EH/W type has an integrated controller equipped with the pH control function, ORP control function or conductivity control function and pump. Connecting the electrode directly to the pump, the proportional control can be carried out at the site.



Dual discharge control

The discharge rate is adjusted in two ways: stroke length and stroke rate. The effective adjusting range of the

stroke length is 20 - 100 %. The stroke rate can be set at 0 - 360 spm, and can easily cover very minute flow rates.



Note: The setting range of the stroke length depends on the model.

Microcomputer built-in controller

Three types of controller unit includes

microcomputer are available, pH proportional control, ORP proportional control and conductivity control.



Chemical resistance features

Materials available for the pump head are PVC, GFRPP (Polypropylene), PVDF (Fluororesin), and SUS (Stainless steel). All other wetted-parts consist of corrosion-proof materials; Hastelloy C276, ceramic, fluoroelastomer, PTFE, etc.

Air vent mechanism

An air vent valve is provided on the small flow models (up to a diaphragm

size of B/C20). By turning the knob, the air within the pump chamber can be quickly discharged.



Note: For 30, 35, air vent valve is available as option.

Easy maintenance

The pump consists of only a few unitized components, so not only is operation simple but also periodical maintenance presents no problem.

Model for water treatment control

pH proportional control EH/W-PH

By directly connecting the electrode to the pump, pH proportional control can be carried out at the site. When temperature compensating electrode is connected, pump can control pH more accurately.

Setting of SET point
Setting of PB (Proportional band)
Stroke length control (Manual)



ORP proportional control EH/W-OR

By directly connecting the electrode to the pump, ORP proportional control can be carried out at the site.

- Setting of SET point
- Setting of PB (Proportional band)
 Stroke length control (Manual)



Three types of controller unit

Conductivity proportional control EH/W-CD

By directly connecting the electrode to the pump, conductivity proportional control can be carried out at the site.







Note: Specific electrode is needed for this model. When you use the electrode mode by other manufacture please contact IWAKI.

Wet end materials

Material symbol	VC	VH	PC	PH	FC	SH		
 Pump head 	PVC	PVC	GFRPP	GFRPP	PVDF	SUS316		
2 Valve	Alumina ceramic	Hastelloy C276	Alumina ceramic	Hastelloy C276	Alumina ceramic	Hastelloy C276		
3 Valve seat	FKM	EPDM	FKM	EPDM	PCTFE	SUS316		
4 Valve guide	PVC	PVC	GFRPP	GFRPP	PVDF	SUS316		
6 Gasket	PTFE							
6 O-ring	FKM	EPDM	FKM	EPDM	-	-		
7 Diaphragm			PTFE coa	ted EPDM				

Note : Illustration shows EH-B10/15/20 and C15/20. (PVC, GFRPP type)

Pump identification

EH - B 20 VC - 20E P W 2 - PH1 6 7 8 Ø 00 4 6 Ø

Series name

2 Drive unit symbol **B**: 16W **C**: 24W

3 Diaphragm effective diameter 10:10mm 15:15mm 20:20mm 30: 30mm 35: 35mm

Wet-end part material symbol VC VH PC PH FC SH For details, see the table of materials

S Power-supply voltage symbol 100 : AC110/110/115V single phase 20E : AC220/230/240V single phase Power code terminal symbol P: With plug No symbol : Crimp style terminal

Control unit type W : Water treatment control model 8 Diameter of connecting tube(in mm) $1:4 \times 9 \quad 2:4 \times 6 \quad 3:6 \times 8 \quad 4:8 \times 13$ 5:9X12 6:10X12 9:Rc1/4"

9 Control unit code Note PH1, PH2 : pH proportional control type OR : ORP proportional control type **CD** : Conductivity proportional control type

Note PH1 : Temperature compensation PT1000, PH2 : Temperature compensation PT100

Setting of SET point Setting of BE (Proportional band) Stroke length control (Manual)

Specifications of pump

Model			B10	B15	B20	B30	C15	C20	C30	C35		
Capacity		mL/min	38	70	105	230	90	130	270	450		
VC, VH, FC, FF		mL/shot	0.04 - 0.11	0.04 - 0.19	0.06 - 0.29	0.13 - 0.64	0.05 - 0.25	0.07 - 0.36	0.15 - 0.75	0.25 - 1.25		
FC, SH		mL/min	38	-	95	-	-	120	260	410		
		mL/shot	0.04 - 0.11	-	0.05 - 0.26	-	-	0.07 - 0.33	0.14 - 0.72	0.23 - 1.14		
Max. discharge pressure MPa		0.98	0.69	0.39	0.20	0.98	0.69	0.34	0.20			
Stroke length			B10-B30: Max.1mm, C15-C35: Max.1.25mm Effective adjustment range B10: 40-100%, B15-B30: 20-100%, C15-C35: 20-100%									
Stroke rate			0 - 360 spm									
Power supp	oly (for b	oth 50/60Hz)	AC100,110,115V or 220,230,240V single phase									
Insulation t	ype, etc.		E type insulation and built-in thermal protector, with a 1.5m or 2.0m power cable.									
Connection		VC,VH		4X6, 4X9, 6X8	1	8X13, 9X12	4X6, 42	X9, 6X8	8X13,	9X12		
(Applicable tube diameter)		PC,PH		4X6, 4X9		8X13, 9X12	4X6, 4X9		8X13, 9X12			
mm		FC	4X6	-	4X6	-	-	4X6	102	X12		
Thread con	nection	SH	Rc1/4"	-	Rc1/4"	-	-		Rc1/4"			

• The max. discharge value in the table above represents the performance measured with pure water under the max. discharge pressure. Actual discharge may increase if operation is conducted at a lower pressure. • Set the discharge pressure at 0.12 MPa or higher to prevent over-feeding trouble. (0.05 MPa or higher in the case of B30 or C35.) If the pressure is to be lower than these levels, make sure to use a check valve or a back pressure valve, which is supplied as an optional item. • PVDF and SUS316 types are not available for EH-B15/30 and C15 types. • Range of liquid temperature VC/VH : 0-40°C, PC/PH/FC/SH : 0-60°C. • Range of the ambient temperature : 0-40°C. • Max. viscosity : Up to 50mPa·s. If the viscosity exceeds 50mPa·s, please contact us.

Specifications of controller

Model		PH	OR	CD			
Control I	Function	AUTO/MAN	AUTO/MAN AUTO/M				
Control	Setting	AUTO SET : 0 – 14pH PB (Proportional band) : -14 – 14pH MANUAL No. of stroke : 0 – 360spm	AUTO SET : -1999 – +1999mV PB (Proportional band) : -1999 – +1999mV MANUAL No. of stroke : 0 – 360spm	 AUTO SET: 0.00 – 9.99mS/cm PB (Proportional band): -9.99 – 9.99mS/cm MANUAL No. of stroke: 0 – 360spm 			
	Setting method	4	Operating Keys ▲ , ► , Func, START/STO	P			
Display			4-digit 14 seg LCD Sumpling 0.4sec				
Sensor i	nput signal	al 2 C - 14pH - 1999 - +1999mV 0.00 - 10.00mS/ ZERO, SPAN (Thermal compensation ZERO CELL		0.00 – 10.00mS/cm CELL			

Dimensions in mm

Model	\٨/	н	l	-		2	h	6	д		f	g			h	i		٢	1	m
			PVC,GFRPP	PVDF	SUS	a			u	C		PVC,GFRPP	PVDF	SUS			J	ĸ	·	
EH-B10				(183)	(206)								12	34						
EH-B15	100	(183)	(206.5)	-	-	(28)	00	(150)	(67)	24	(62.5)	35	-	-	00		16.5	0.5	10	
EH-B20	100			(183)	(206)		70		(07)		(03.5)		12	34	00		10.5	7.3	10	
EH-B30		(171)	(192.5)	-	-	(9)		(171)		30		16	-	-		7				4.2
EH-C15		(10/1)	(220)	-	-	(38)		(160)		20.5		35	-	I		'				0.2
EH-C20	116	(174)	(223)	(207)		(30)	100	(100)	(07)	20.5	(50.5)	55	12	34	100		16	10	16	
EH-C30	110	(101)	(215)	(215)	(230)	(10)	100	(101)	(77)	26.5	(37.3)	16	16	22	100		10	10	40	
EH-C35		(101)	(213)	(213)		(17)		(101)		27		10	10	33						



Optional accessory

Check valve

This has the function of a non-return valve and prevents siphon and overfeed.

CA : Available in PVC and CFRPP.

CB : In-line type to be connected in the middle of a hose; made of PVC or CFRPP.

CS : Made of stainless steel.

Model	Connection		Set pressure		Material	Applicable		
Woder	Inlet mm Outlet		MPa	Body	Spring	O-ring	pump	
CA-1VC (1V)	4x6		0.17 + 0.04			FKM	EH-B10, B15, B20,	
CA-1VE (1E)	6x8	R3/8	0.17 ± 0.04	PVC (CFRPP)	Hastelloy C276	EPDM	C15, C20	
CA-2VC (2V)	8x13		0.17 + 0.04			FKM	EU 020	
CA-2VE (2E)	9x12	R1/2	0.17 ± 0.04			EPDM	EH-C30	
CA-2VCL (2VL)	8x13		0.05 + 0.04			FKM	EU 020 025	
CA-2VEL (2EL)	9x12		0.03 - 0.03			EPDM	EH-B30, C35	

Note: Please contact us for the specifications of CB and CS type